

WHAT IS CLAIMED IS:

1. A composition comprising a liquid crystalline polyester (LCP) as a matrix material having an onset of melting temperature of greater than 320°C containing at least two lubricating fillers, wherein said composition having an onset of melting temperature of at least 320°C and wear resistance of at least 1.75 MPa-m/s (50,000 psi-fpm).
2. A composition according to claim 2, wherein said liquid crystalline polyester material comprises 45 –95 % by weight.
3. A composition according to claim 1, wherein said liquid crystalline polyester material has repeat units derived from 4-hydroxybenzoic acid, 4,4'-biphenol, terephthalic acid, and one or both of 2,6-naphthalenedicarboxylic acid and isophthalic acid.
4. A composition according to claim 1, wherein said fillers are selected from the group consisting of graphite, carbon fiber, fluoropolymer, molybdenum disulfide, clay, mica, talc, zinc oxide, tungsten carbide, silicone, carbon black, particulate polyimide, boron nitride, aramid, potassium titanate, barium titanate, and polytetrafluoroethylene (PTFE), and combinations thereof.
5. A composition according to claim 1, wherein said fillers comprise: a first filler of 1-20% by weight and a second filler of 1- 30% by weight.
6. A composition according to claim 3, wherein said first filler is a graphite material and said second filler is a carbon fiber material.
7. A composition according to claim 3 or 4, further comprising a third filler, said third filler being 1-20% by weight.
8. A composition according to claim 5, wherein said third filler is a mica material.
9. A composition according to claim 5 or 6, further comprising a fourth filler, wherein said fourth filler being 0-15% by weight.

10. A composition according to claim 7, wherein said fourth filler is a particulate polyimide.
11. A composition according to claim 1, wherein said liquid crystalline polyester material being about 65% by weight contains four fillers wherein said fillers comprise: (A) about 10% by weight of graphite
5 (B) about 10% by weight carbon fiber; (C) about 5% by weight mica; and (D) about 10 % by weight of particulate polyimide.
12. An article made from a composition according to one of claims 1-11.